

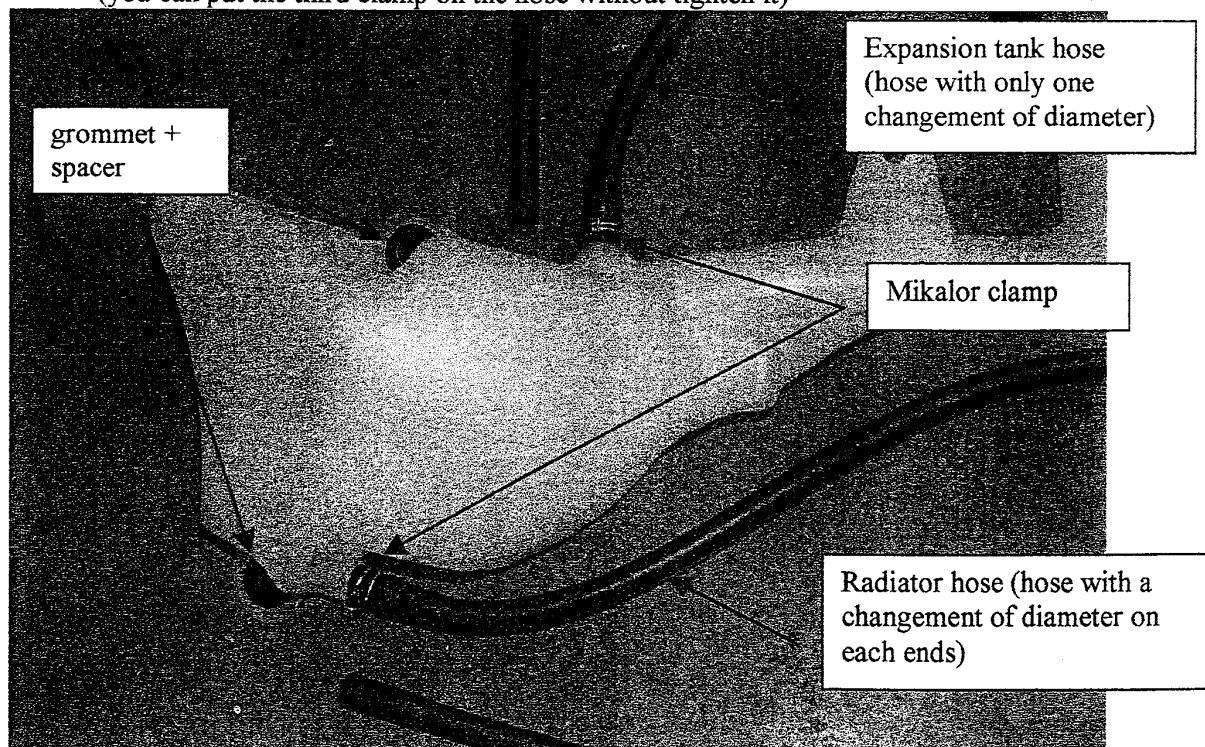
Expansion tank assy assembling

The first models of CAFE RACER have been produced without expansion tank. Now, we are going to send you an expansion tank assy :

- Expansion tank	D02 51 100 AX	Qty : 1
- Expansion tank cap	D02 51 102 AX	Qty : 1
- Radiator hose	D02 51 106 AX	Qty : 1
- Expansion tank hose	D02 51 104 AX	Qty : 1
- grommet	D01 31 168 XX	Qty : 3
- spacer	D02 45 186 BX	Qty : 3
- hose guide	D02 51 108 AX	Qty : 1
- Mikalor clamp	D01 B0 024 XX	Qty : 3
- Screw CHC M6*30 black	D01 V0 022 XF	Qty : 2
- Screw CHC M6*20 black	D01 V0 020 XF	Qty : 1
- Screw BHC M6*12 black	D01 V0 014 XF	Qty : 2
- Nut M6	D01 E0 006 XX	Qty : 1

Method

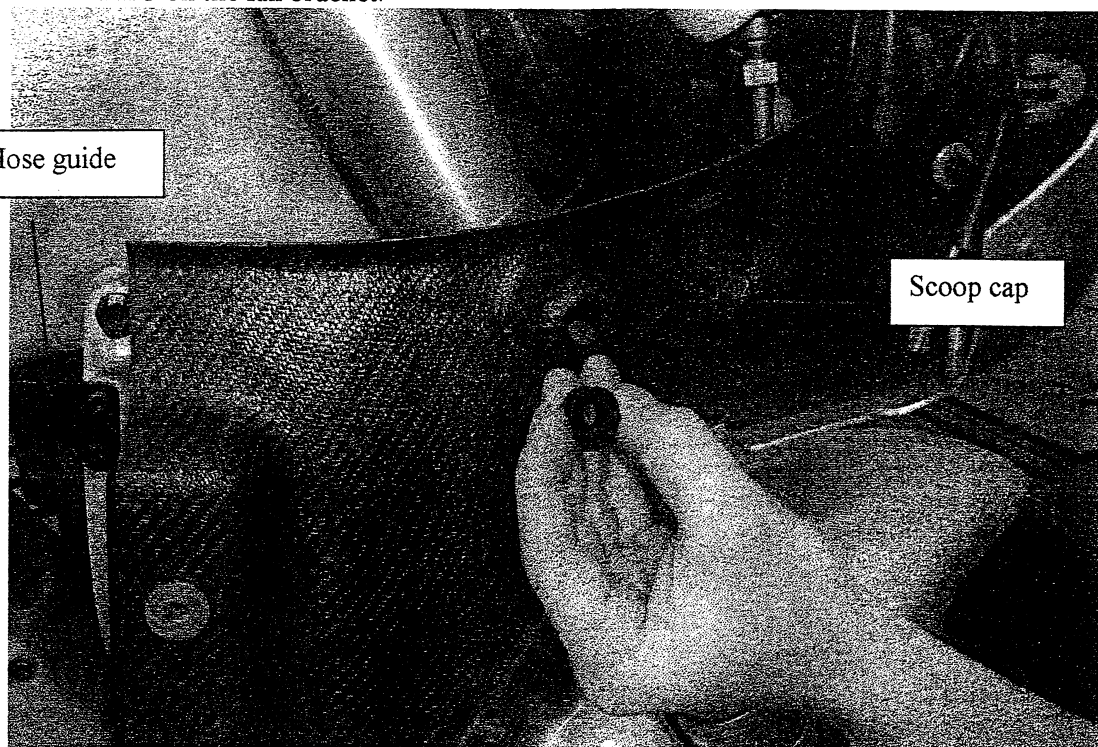
1. Dismantle the saddle and the right lower fairing
2. Equip the expansion tank with 2 grommets, 2 spacers, the hoses and 2 Mikalor clamps (you can put the third clamp on the hose without tighten it)



3. Put the third grommet and the third spacer on the right lateral scoop. Put the spacer by the inside of the scoop. Take out the scoop cap. Hold the hose guide with 2 screws BHC on the fan bracket.

Hose guide

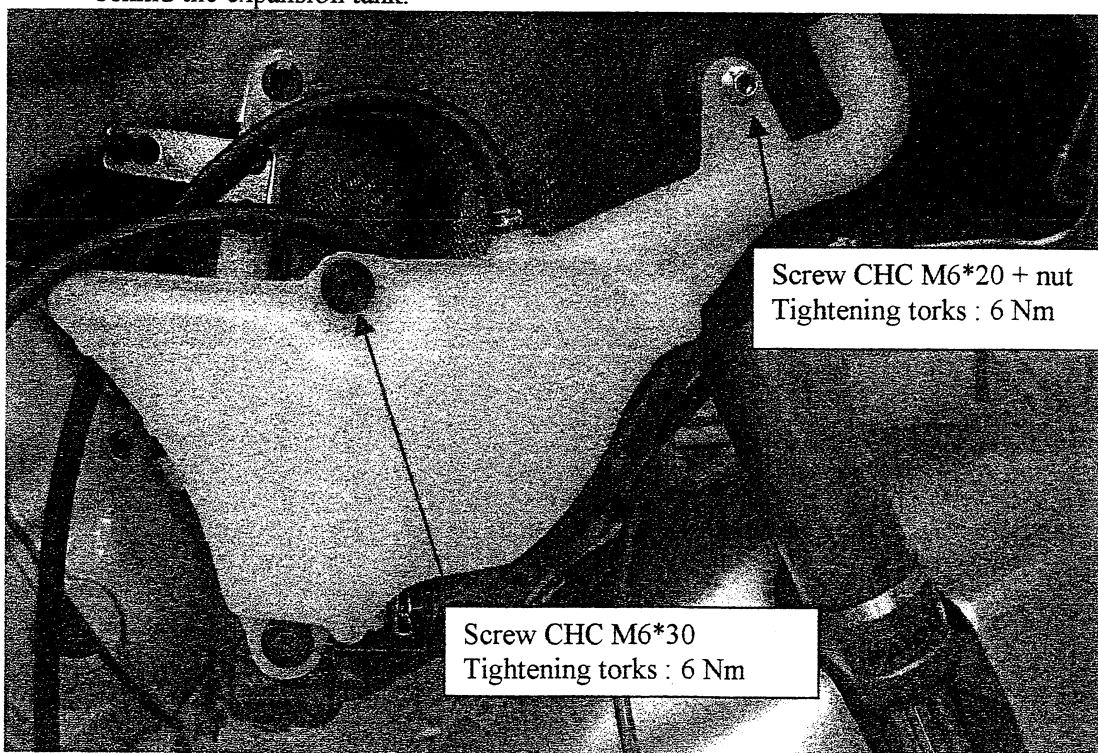
Scoop cap



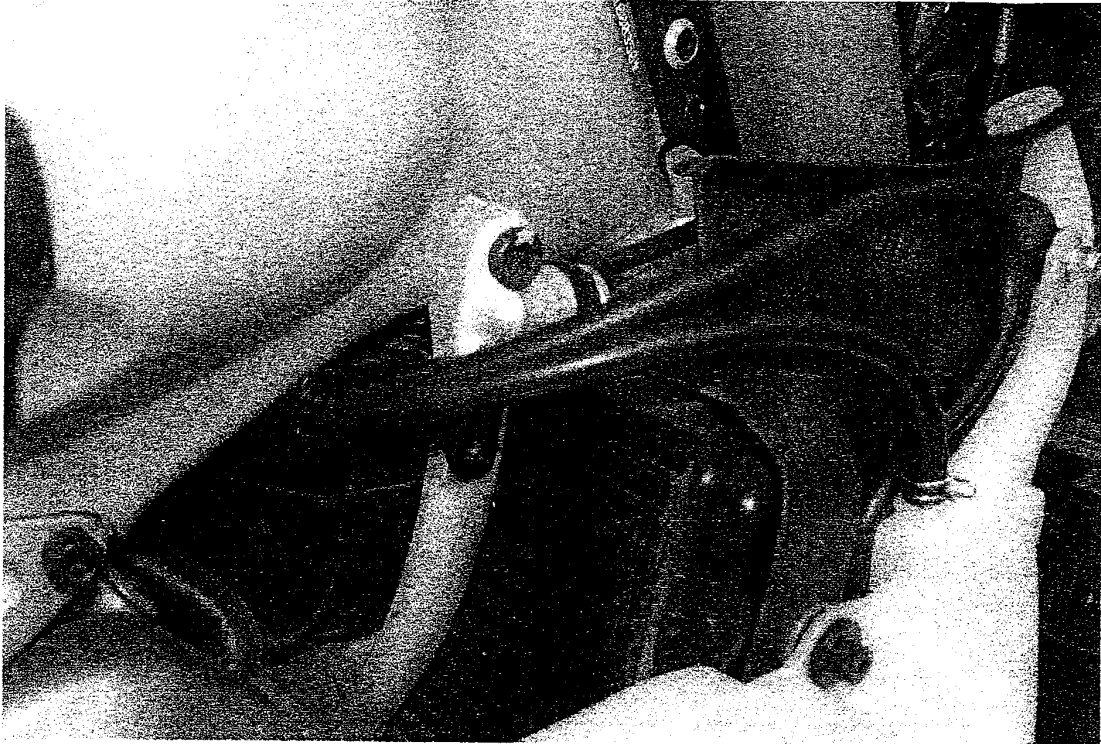
4. Position and hold the expansion tank on the scoop. Be careful to put the lower hose behind the expansion tank.

Screw CHC M6*20 + nut
Tightening torks : 6 Nm

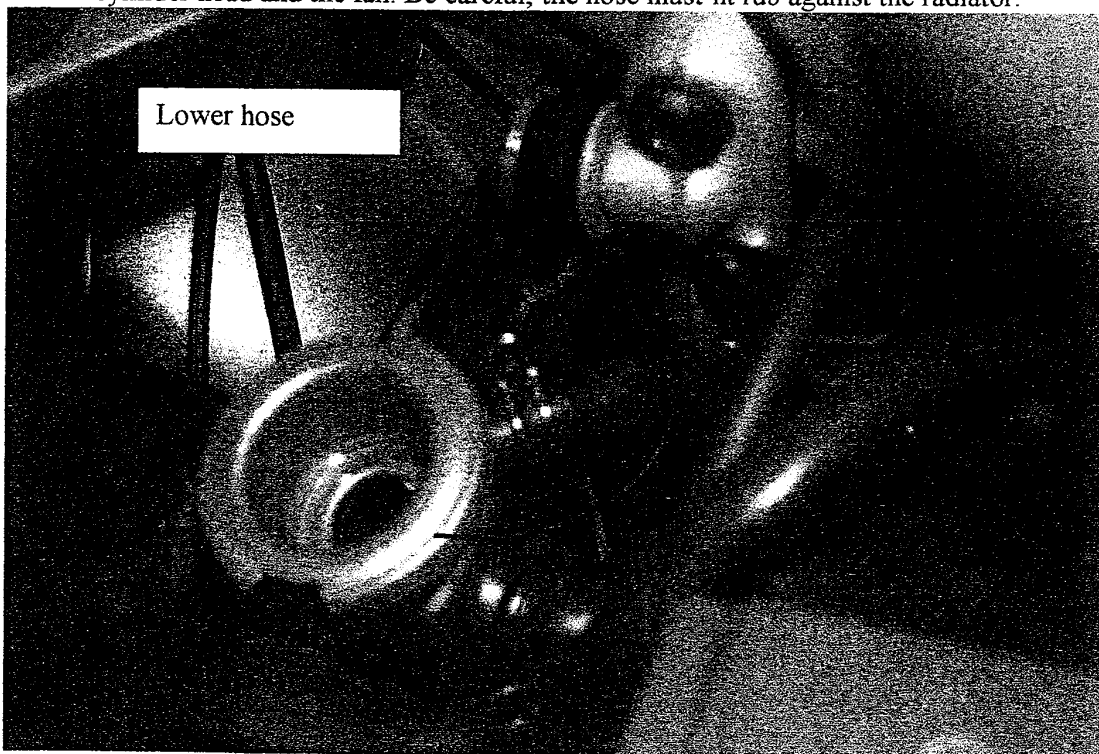
Screw CHC M6*30
Tightening torks : 6 Nm

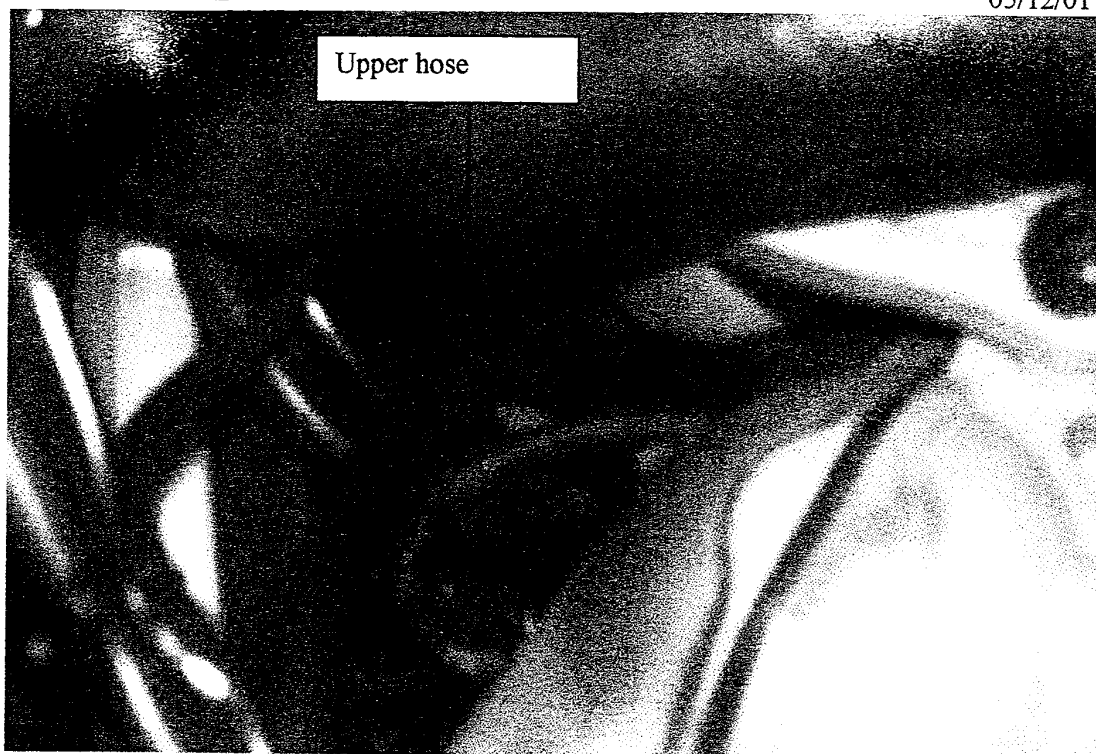


Do a elbow with the lower hose . the hose setting order in the hose guide is : in first the lower hose and in second, the upper hose.



5. Connect the lower hose to the radiator, don't forget to hold it with the clamp. The upper hose take the place of the old draining hose, it must pass between the front cylinder head and the fan. Be careful, the hose must'nt rub against the radiator.





6. Fill the expansion tank with coolant fluid up to the maximum level and reassemble the coachworks.